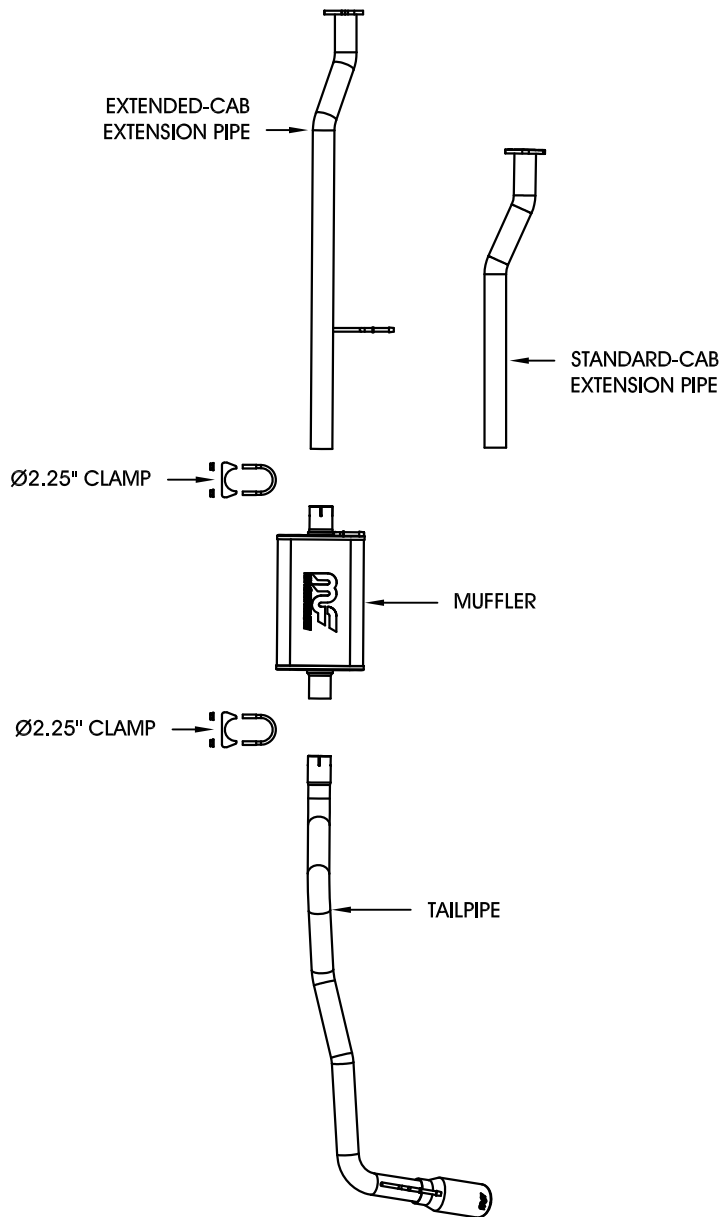


### 96-01 CHEVY S-10/GMC SONOMA - I4 2.2L, EXT. /STND CAB. STANDARD BED

**Warning:** When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.



**Step 1:** (Carefully read all instructions before installation) Disconnect the vehicle's battery before removal of the OEM exhaust. This will allow the computer to reset itself with the new system, and prevent electrical accidents. To remove the OEM exhaust system, you will need to cut the tailpipe approximately 1" behind the muffler. Remove the tailpipe from the OEM rubber insulators and extract it from the vehicle. Do not damage the OEM fasteners or rubber insulators, as they will be re-used to mount the new system. Unbolt the muffler extension pipe from the catalytic converter at the 3-bolt flange. Remove the muffler assembly from the OEM rubber insulator and extract it from the vehicle.

**Step 2:** Begin installation by bolting the new extension pipe to the catalytic converter using the OEM fasteners. Extended cab models will use the longer pipe with a hanger, while standard cab models will use the shorter pipe. Leave all fasteners loose for final adjustment of the complete system. Install the muffler by fastening it to the extension pipe with a supplied clamp, and by fitting the welded hanger into the OEM rubber insulator. Install the tailpipe by fastening it to the muffler with a supplied clamp, and by fitting the welded hanger into the OEM rubber insulator.

**Step 3:** With all components mounted loosely, adjust the system for overall aesthetics and clearance of frame & bodywork. (MAGNAFLOW recommends at least 1/2" of clearance between the exhaust system and any body panels to prevent heat-related body damage or fire.)

**Step 4:** Once a final position has been chosen for the new system, evenly tighten all fasteners from front to rear. The supplied band clamps must be VERY tight to properly align the pipes and prevent leaks (approximately 40ft. lbs.). Inspect all fasteners after 25-50 miles of operation and retighten if necessary.

\*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500